



1. Product Name

Ultra Poly Kote 450 & 275

2. Manufacturer

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3. Product Description

BASIC USE

Ultra Poly Kote 450 & 275 are intended for professional use only. They are formulated for interior wood surfaces especially those surfaces that are subject to heavy wear such as floors, doors, tables and counter tops. Ultra Poly Kote 450 & 275 may be applied to bare, bleached or stained wood. They are compatible with a variety of other Wood Kote products. Please refer to the Wood Kote Schedule of Product Compatibility and Recommended Dry Times. Ultra Poly Kote 450 & 275 comply with the US Environmental Protection Agency (EPA) Volatile Organic Compound (VOC) emission requirements for Architectural and Industrial Maintenance coatings (effective 13Sep99). Ultra Poly Kote 275 complies with California SCAQMD Rule 1113 (effective 30Jun06).

ADVANTAGES

- Brush or spray
- Durable
- Easy to clean

COVERAGE

One application of Ultra Poly Kote 450 or 275 will cover approximately 400-500 sq ft/gal (9,8-12,2 m²/L).

For best results, 3-4 coats are recommended.

COMPOSITION & PROPERTIES

Ultra Poly Kote 450 & 275 are almost pure polyurethane resin formulations with only a small percentage of modifying resin. They are intended for application without thinning. If thinning is desired, PolySolvent (mineral spirits) should be used or, if regulations require a VOC-exempt thinner, use AceThin (acetone), or OxyThin (p-Chloro-a,a,a Trifluorotoluene).

TYPES

Ultra Poly Kote 450 & 275 are available from the factory in Clear in 3 sheens. The sheen levels can be reduced with PolyFlat 450 (flattening agent). Ultra Poly Kote 450 is also available in aerosol.

SIZES

Ultra Poly Kote 450 & 275 are sold in 32-fl oz (946ml), 1-Gal (3,8L), 5-Gal (19L), 55-Gal (208,5L) metal containers and Ultra Poly Kote 450 in 12-oz (340gm) aerosol.

4. Technical Data

PHYSICAL PROPERTIES

See table 1

5. Installation

Complete installation specifications and recommendations are available from the manufacturer.

PREPARATORY WORK

Applicator Qualifications

All work shall be performed by skilled tradesmen experienced in performing work of this type and under the direction of a capable foreman.

Samples

For each finish system indicated at least two 8-1/2"x11" (19x24,6 cm) pieces should be provided for approval. If it is apparent conditions may allow substantial variations, a sufficient number of samples should be created to indicate the parameters of the variations. Those samples marked "approved" by architect/specifier shall serve as the standard for similar work throughout the project.



Inspection

Verify all surfaces to be finished will be maintained within a temperature range of 45-80°F (7-27°C) during application and curing period. Verify all surfaces to be finished are clean and dry. Use an electric moisture meter to test all wood surfaces. Do not proceed if reading is higher than 15% without written permission from architect/specifier.

Surface Preparation

Sand all wood surfaces in the direction of the wood grain with the appropriate abrasive grit specified on the finish schedules (usually between 80-220 grit). Sand all wood surfaces until all machine marks and glue are removed and each species has achieved a uniform smoothness without rough or burnished areas. Remove all sanding dust from the surfaces to be finished and from the work area.

Mixing

Satin and Matte sheens should be thoroughly mixed prior to application. Please refer to *Wood Kote Lacquer & Polyurethane Stirring and/or Mixing Instructions*.

APPLICATION

Ultra Poly Kote 450 & 275 are formulated to be applied by hand in-shop or on-site with a high quality natural, or synthetic bristle brush designed for polyurethane application, with spray equipment that is designed for polyurethane, or





from the aerosol container. Each coat should be applied at 0.003" (0,07 mm) wet film thickness in a manner that each application is uniform in sheen and color, must be free from sags, runs, bubbles or other defects detrimental to appearance or performance.

PRECAUTIONS

For on-site application, be certain local applicable VOC regulations do not supercede Federal regulations. Be certain that on-site conditions allow for adequate ventilation and pose no threat of fire or other health hazards. Ultra Poly Kote 450 & 275 will yellow over time and with exposure to light. Therefore, Ultra Poly Kote 450 & 275 are NOT recommended for application on white or pastel surfaces. Polyurethane gloss levels are sensitive to temperature, barometric pressure and method of application (brush or spray). To avoid variations in gloss levels it is recommended that each application of polyurethane be applied continuously to the entire project using the same application method. These products have been tested on a very limited number of substrates (and coatings). In addition, a very limited number of coatings have been tested over these products. The applicator is responsible for testing suitability and performance for the specific application.

In all cases, Wood Kote strongly recommends testing the entire finish system on an equivalent substrate before applying to the project. Ultra Poly Kote 450 & 275 should only be applied by qualified professionals who have read and understood this information. Before using any chemical, read its label and Material Safety Data Sheet (MSDS).

CLEAN UP

Clean tools and surfaces with an absorbent cloth and PolySolvent, or if regulations require a VOC-exempt thinner, use AceThin.

6. Availability & Cost

AVAILABILITY

Ultra Poly Kote 450 & 275 are available through recognized Wood Kote retailers or directly from the manufacturer. A list of stocking dealers is available from the manufacturer and can be found on the manufacturer's web site.

COST

Cost information is available from recognized Wood Kote retailers or from the manufacturer.

7. Warranty

Ultra Poly Kote 450 & 275 are sold without warranty except that Wood Kote guarantees that the products are manufactured within the specifications provided herein. Unless Wood Kote warranties, in writing, specific products on an identified project, Wood Kote's liability is limited to the replacement cost of the product. The information provided herein is accurate to the best of Wood Kote's knowledge or

obtained by Wood Kote from sources believed by Wood Kote to be accurate. Wood Kote Products Inc does not assume any legal responsibility for use or reliance upon this information.

8. Maintenance

STORAGE

Keep in the original containers tightly closed when not in use and stored away from direct light at temperatures between 32-110°F (0-43°C).

CLEANING & REPAIR

Ultra Poly Kote 450 & 275 surfaces should be cleaned with mild soap and water. Surfaces may be repaired by lightly sanding the existing surface and applying subsequent coats in the manner outlined above. Ultra Poly Kote 450 & 275 will not dissolve themselves and therefore spot repair is not recommended. Entire surfaces should be evenly recoated to their edges.

DISPOSAL

Dispose of only in accordance with local, state and federal regulations.

9. Technical Services

Additional information is available directly from the manufacturer and from the manufacturer's web site.

10. Filing Systems

- Wood Kote–Product Catalog
- Additional product information is available from the manufacturer
- www.woodkote.com

Physical Properties Table 1

Product	Mfr No	COLOR	SHEEN	GLOSS @ 60°	% WT SOLIDS	VOC gm/L	FLASH PT
Ultra Poly Kote 450	200	Clear	Gloss	91–86	49.7	<450	105°F (40,6°C)
	225		Satin	40-30	50.5	<450	110°F (43,3°C)
	250		Matte	20-13	51.3	<450	110°F (43,3°C)
Ultra Poly Kote 450 - Aerosol	200	Clear	Gloss	87-82	14.9	N/R <67%	0°F (-17,7°C)
	225		Satin	40-30	21.7	N/R <67%	0°F (-17,7°C)
	250		Matte	20-15	26.7	N/R <67%	0°F (-17,7°C)
Ultra Poly Kote 275	3220	Clear	Gloss	90–85	42.5	<275	105°F (40,6°C)
	3225		Satin	40-30	38.9	<275	105°F (40,6°C)
	3250		Matte	20-13	40.5	<275	105°F (40,6°C)